



SMARTER ADHESIVE SOLUTIONS

TSR #5382 – Glue Warehouse

Cure Profile of Seam-It Boston Cream 130 Adhesive

Conditioning temperature (F)	Curing Temperature (F)	Open Time (Time to 40 C)	Time to Peak Exotherm (minutes)	Peak Exotherm (F)
50	50	34.5	38	184
65	65	19.5	23	207
75	75	14	17.5	215
85	85	9.1	13.4	231
95	95	5.7	10.5	250







